

### UNITIZATION AND PALLETIZING REQUIREMENTS

#### PURPOSE:

To define unitization and palletizing requirements for incoming product.

#### STANDARDS:

##### A. Unitization

- Containers must be secured to the pallet for shipping.
- Clear stretch wrap is preferred.
- Stretch wrapping should run parallel to the 48" dimension of the pallet.
- Metal Banding is prohibited. Polypropylene banding may be used if the supplier does not have stretch wrap capability. Opaque (black) stretch wrap is prohibited without prior DMTN approval.

##### B. Palletizing

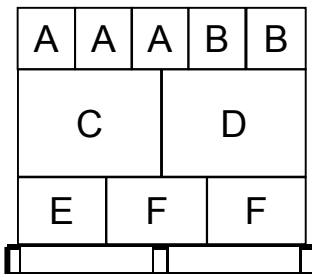
- Overall height must not exceed 48", including the pallet. This allows product to stack 2 high in the truck for shipping.
- No overhanging of pallet
- Label empty boxes (see Labeling section 5-8.)

##### C. Mixed Pallets

- Please consolidate like part numbers on single pallets. When this is not possible, mixed pallets shall be allowed; however, all cartons of a single part number must be kept together on the pallet. (see examples below)
- Each mixed pallet must have a "Mixed Pallet" label on 2 sides (see Labeling section 5-7).
- ~~No more than (8) different part numbers are allowed on a single pallet unless otherwise noted.~~

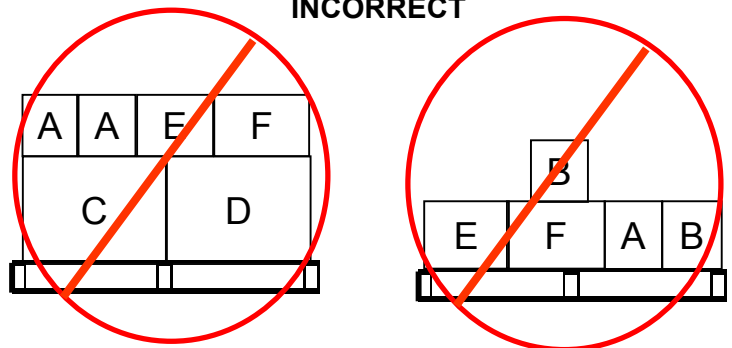
#### EXAMPLES

##### CORRECT



- like part numbers together
- unitized on one mixed pallet

##### INCORRECT



- like part numbers not together
- two pallets used instead of one
- unstable stacking configuration